

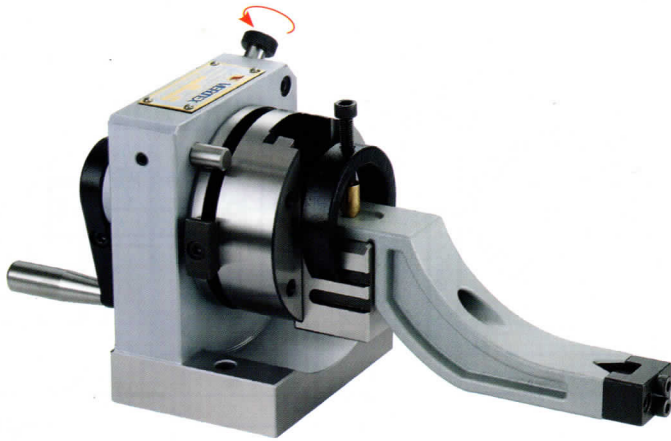


Punch Former



ORDER NO. V-PS
CODE NO. 2001-010

1 WAY Ø30 THROUGH HOLE



Specification

D(diameter)of the pressed part of the punch...4-30mm
L(length)of the pressed part of the punch...above22mm
Upper and lower movement span of V block.....25mm
Horizontal movement span of V block(one side)..12.5mm
(tow side)...25mm

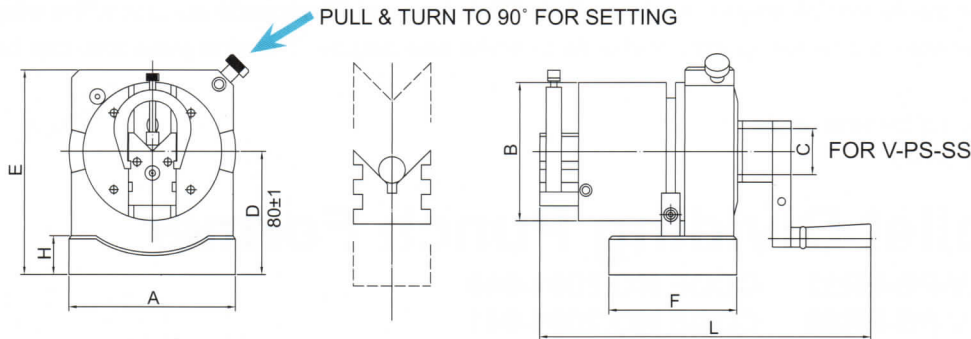
Length of V block30mm
Height of the rotary central axis.....15mm
Cutting and dividing.....24 equal pieces(15")
Sand forming of the forming lever
(concave R).....100mmR
(convex R).....48mmR
Diamond sharpening knife : (small diameter)60x50(1/10carat)
(large diameter)100x50(1/4carat)

*Except for the handle and graduation scale all metal
is special hard tool steel (SKS-2) heat treated at HRC
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*V block can be disassembled for use separately.

V-PS the center through hole is ø30mm

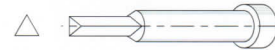
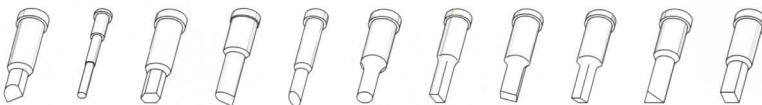
V-PS allows go through from the center of grip, to clamp
a more longer punch ejector pin, it can go deep into of
the grip position directly. To assemble an ARM with the
main body, any combination of radial form of the
grinding wheel may be dressed accurately by easy
operation.



ORDER NO.	A	B	C	D	E	F	H	L	WEIGHT (kgs)	CODE NO.
V-PS	108	Ø90	Ø30	80-81	133	83	25	197	8.7	2001-010

Application grinding wheel style:

FOR INJECTOR PIN



Special Part Accessory For Angular Dressing

ORDER NO.V-PF
Without Diamond

CODE NO.2001-020
WEIGHT: 0.7KG



The Wheel angular dressing

